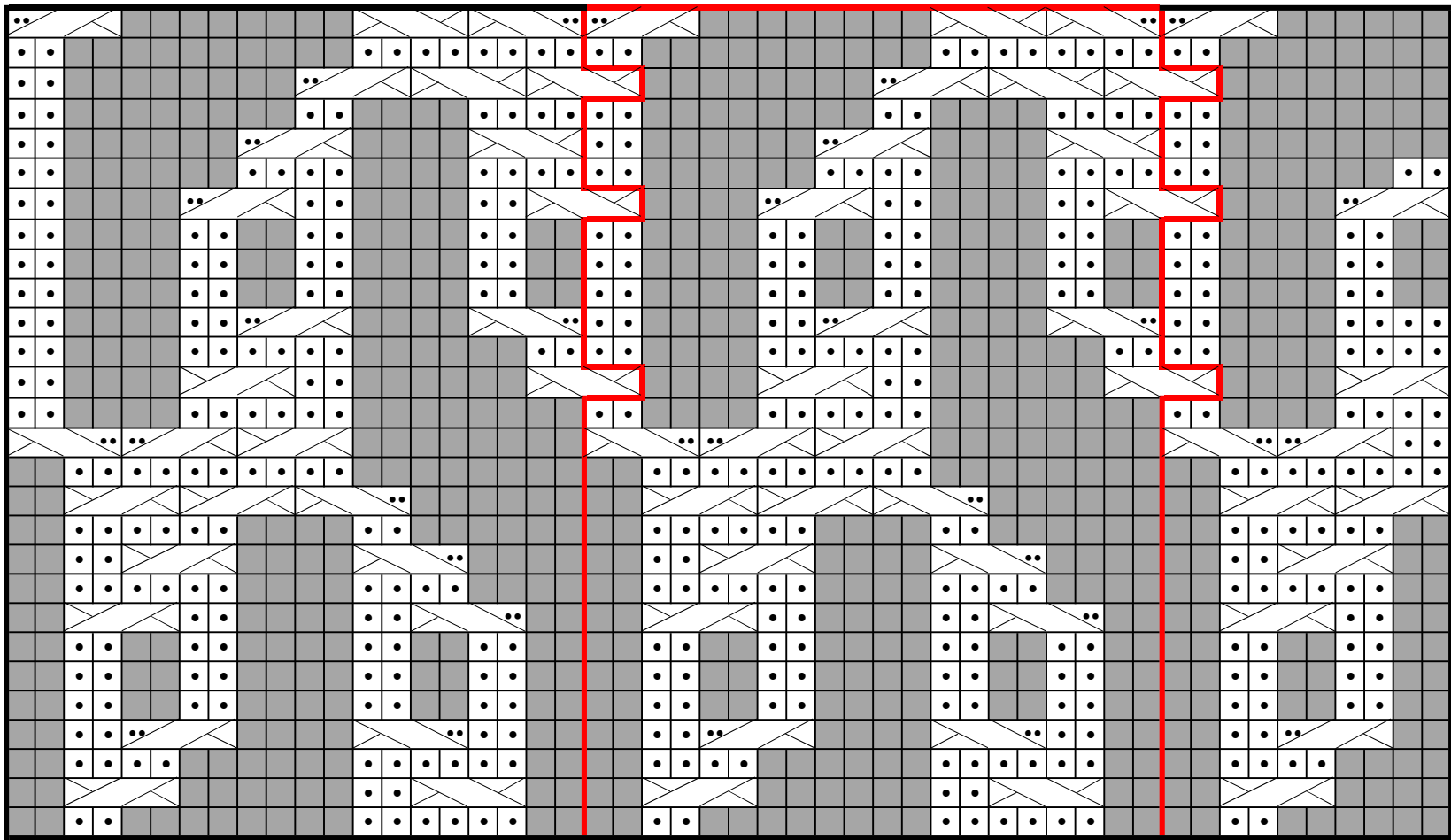


CHART E



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Repeat these 20 sts 4 (5) times